

TECHNICAL BULLETIN

No 00000013_A, Release Date 10/13/2023

This bulletin reviews the instructions for assembling Rattler II Bargun with Captive O-ring models not pre-installed with the butterfly or button plates. The affected whip/manifold assemblies will arrive with screws and black retainers holding the Captive O-ring retainers in place.

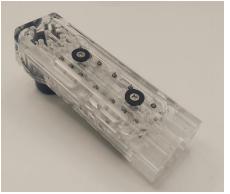
The new Captive O-ring design includes a retainer feature that helps capture the plunger O-ring during normal operation.

- 266-0329: 5, 7, 8, 10 Button Captive O-ring retainer
- 266-0360: 12 Button Captive O-ring retainer
- 266-0361: 14 Button Captive O-ring retainer

This technical bulletin only applies to any Rattler II bargun whip assembly that arrives without the butterfly plate configuration pre-installed:

 660-00XX-XX (Icon, Rattler I and complete Rattler II bargun whip/manifold assemblies do not apply for this tech bulletin)

The retainer piece would normally be held down by the butterfly assembly. When the bargun handle is ordered without a butterfly or button plate, the screw (220-0001) and retainer (265-0001) will be used to keep the captive o-ring retainer from falling out of the assembly. As shown below:



These screws and butterfly retainers can be re-used to install the desired butterfly configuration. Begin by unscrewing and removing both butterfly screws and retainers. Place the desired butterfly plate configuration over the bargun assembly and using a torque driver, place and install the butterfly retainer and screw:









NOTE:

Set torque driver to 2.5 in·lbs. Over torquing the screw may cause damage to the threads on the bargun handle retainer.